# **TECHNICAL DATA SHEET (TDS730/17)**

# AC730 FLEX LIQUIDS

# IESMON MALE FROM TE

# **PRODUCT DESCRIPTION**

Jesmonite® AC730 Flex Liquids are supplied as an alternative polymer for use with AC730 Base. Flex Liquids are designed to work in a number of ways. They act as a curing membrane to ensure that the cement component of AC730 Base hydrates fully, thus reaching full strength and durability. They also provide a degree of extra ductility due to the flexible and highly water resistant pure acrylic resin used. Additional benefits are reduced porosity, and increased frost resistance.

#### **SPECIFICATIONS**

Mix ratio 4:1 (Base to Liquids)
Wet density 1950 kg/m³
Dry density 1850 kg/m³

#### **OTHER PROPERTIES**

Water uptake/Porosity BS EN 1170-6 2.26% Freeze-thaw resistance DD CEN/TS 12390-9 300 cycles (normal max 56 cycles) Fire resistance B.S.476 Part 6&7 Class 'O' Dimensional stability Shrinkage = 0.83/Expansion = 1.28BS EN 1170-7 Weathering/durability **BS EN ISO 4982** 1008 Hrs BS EN 12390-3 Compressive strength 58Mpa (N/mm²) Flexural strength BSEN 1170-5 LOP 8.9Mpa - MOR 23.6Mpa

# **APPLICATION AREAS**

Glass reinforced decorative architectural mouldings, and small castings. Glass reinforcements such as Jesmonite Quadaxial Fabric or 13mm Glass Chopped Strands are recommended for lightweight, high-impact panels. It can also be used to create garden ornaments and statuary, and is suitable for water-features.

# **KEY ATTRIBUTES**

Improved flexural strength and stability
Excellent abrasion resistance and impact strength
High compressive and tensile strength
Rapid curing and high early strength gain
Increased ductility/flexibility

# **PACKAGING**

Liquids are supplied in 1kg, 5kg, and 25kg canisters and 1000kg FIBC's.

## **STORAGE**

As a basic rule liquid containers should be kept well sealed to prevent water evaporation and skin forming. They should be stored at a constant temperature between  $5 - 25^{\circ}$ C and used within six months. Freezing must be avoided. Base should be kept dry and stored at  $5 - 25^{\circ}$ C.

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The above information and recommendations are based upon our experience and are offered merely for advice. They are offered in good faith but without guarantee, as conditions and methods of use are beyond our control. It remains the responsibility of the end user to determine the suitability of the materials for the particular purpose intended.

#### **Contact details**

Jesmonite Limited Challenge Court Bishops Castle Shropshire SY9 5DW United Kingdom Tel: +44 (0)1588 630302 Fax: +44 (0)1588 630304 www.jesmonite.co.uk

# THE KEY BENEFITS OF USING JESMONITE



### Stronger

Strong, flexible and more durable, making it high impact resistant.



#### Fine

Replicates the very finest detail.



#### Greener

Water-based not solventbased making it kinder to the environment.



# Lighter

Lighter than stone, glassreinforced concrete, sand and cement products – perfect for film sets.



#### Safer

Fire-resistant with a class zero fire rating, reduced smoke density and toxicity characteristics. Solvent free with no VOC's.



#### More choice

Can be pigmented to any colour or RAL reference. It can also mimic any texture and reproduce the effect of materials such as stone, metal, wood, leather and fabric.